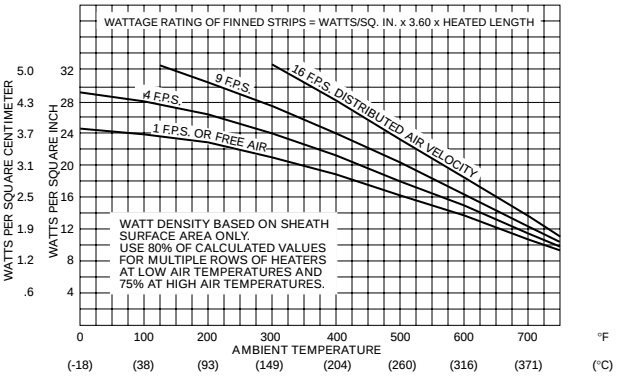Wattage Ratings that Will Develop 800° to 900° F Sheath Operating Temperature at Different Air Temperatures and Velocities